


TYP TB

TYP TB ŁOŻYSKO ZWIJANE Z TAŚMY Z BRĄZU Z POKRYCIEM Z TEFLONU NA WARSTWIE BRĄZU SPIEKANEGO										
STANDARDOWY SZEREG WYMIAROWY										
Średnica		Grubość		Zalecane tolerancje		DANE TECHNICZNE		Vmax = 2,5 m/s		
Ø		Ścianki	Wałka f7	Siedliska H7	Pd _{yn} max = 140 N/mm ²		Pvmax = 1,8 N/mm ² x m/s			
		Minimum	Minimum	Minimum	Długość L					
Wew	Zew	Maximum	Maksimum	Maksimum	FORMA CYLINDRYCZNA					
4	5,5	0,730	3,978	5,500	6					
		0,750	3,990	5,512	TB 04 5,5 06					
5	7	0,980	4,978	7,000	5					
		1,005	4,990	7,015	TB 050705					
6	8	0,980	5,978	8,000	6	10				
		1,005	5,990	8,015	TB 060806	TB 060810				
8	10	0,980	7,972	10,000	8	10	12			
		1,005	7,987	10,015	TB 081008	TB 081010	TB 081012			
10	12	0,980	9,972	12,000	5	10	12	15	20	
		1,005	9,987	12,018	TB 101205	TB 101210	TB 101212	TB 101215	TB 101220	
12	14	0,980	11,966	14,000	10	12	15	20	25	
		1,005	11,984	14,018	TB 121410	TB 121412	TB 1121415	TB 121420	TB 121425	
14	16	0,980	13,966	16,000	10	12	15			
		1,005	13,984	16,018	TB 141610	TB 141612	TB 141615			
15	17	0,980	14,966	17,000	15	20	25			
		1,005	14,984	17,018	TB 151715	TB 151720	TB 151725			
16	18	0,980	15,966	18,000	15	20	25			
		1,005	15,984	18,018	TB 161815	TB 161820	TB 161825			
18	20	0,980	17,966	20,000	15	20	25			
		1,005	17,984	20,021	TB 182015	TB 182020	TB 182025			
20	23	1,475	19,959	23,000	15	20	25	30		
		1,505	19,980	23,021	TB 202315	TB 202320	TB 202325	TB 202330		
22	25	1,475	21,959	25,000	15	20	25			
		1,505	21,980	25,021	TB 222515	TB 222520	TB 222525			
24	27	1,475	23,959	27,000	30					
		1,505	23,980	27,021	TB 242730					
25	28	1,475	24,959	28,000	25	30				
		1,505	24,980	28,021	TB 252825	TB 252830				
28	32	1,970	27,959	32,000	25	30				
		2,005	27,980	32,025	TB 283225	TB 283230				
30	34	1,970	29,959	34,000	20	30	40			
		2,005	29,980	34,025	TB 303420	TB 303430	TB 303440			
35	39	1,970	34,950	39,000	20	25	30	40		
		2,005	34,975	39,025	TB 353920	TB 353925	TB 353930	TB 353940		
40	44	1,970	39,950	44,000	30	40	50			
		2,005	39,975	44,025	TB 404430	TB 404440	TB404450			
45	50	2,460	44,950	50,000	30	40	50			
		2,505	44,975	50,025	TB 455030	TB 455040	TB 455050			
50	55	2,460	49,950	55,000	30	40	50	60		
		2,505	49,975	55,030	TB 505530	TB 505540	TB 505550	TB 505560		
55	60	2,460	54,940	60,000	40	50				
		2,505	54,970	60,030	TB 556040	TB 556050				
60	65	2,460	59,940	65,000	40	50	60	70		
		2,505	59,970	65,030	TB 606540	TB 606550	TB 606560	TB 606570		
65	70	2,460	64,940	70,000	50	60				
		2,505	64,970	70,030	TB 657050	TB 657060				
70	75	2,460	69,940	75,000	50	70				
		2,505	69,970	75,030	TB 707550	TB 707570				
75	80	2,460	74,940	80,000	60	80				
		2,505	74,970	80,030	TB 758060	TB 758080				
80	85	2,440	79,940	85,000	60	100				
		2,490	79,970	85,035	TB 808560	TB 8085100				
85	90	2,440	84,929	90,000	60	100				
		2,490	84,964	90,350	TB 859060	TB 8590100				
90	95	2,440	89,929	95,000	60	100				
		2,490	89,964	95,035	TB 909560	TB 9095100				
95	100	2,440	94,929	100,000	60	100				
		2,490	94,964	100,035	TB 9510060	TB 95100100				
100	105	2,440	99,929	105,000	60	115				
		2,490	99,964	105,035	TB 10010560	TB 100105115				

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STANDARDOWY SZEREG WYMIAROWY								
Średnica		Grubość			Zalecane tolerancje		DANE TECHNICZNE	
Ø		Ścianki	Wałki f7	Siedliska H7	Pdyn max = 140 N/mm ²		Vmax = 2,5 m/s	Pvmax = 1,8 N/mm ² x m/s
		Minimum	Minimum	Minimum	Długość L			
Wew	Zew	Maximum	Maksimum	Maksimum	FORMA KOŁNIERZOWA			
6	8	0,980	5,978	8,000	6			
		1,005	5,990	8,015	TB-B 060806			
8	10	0,980	7,972	10,000	5,5	9,5		
		1,005	7,987	10,015	TB-B 0810 5,5	TB-B 0810 9,5		
10	12	0,980	9,972	12,000	7	12	17	
		1,005	9,987	12,018	TB-B 101207	TB-B 101212	TB-B 101217	
12	14	0,980	11,966	14,000	7	9	12	
		1,005	11,984	14,018	TB-B 121407	TB-B 121409	TB-B 121412	
15	17	0,980	14,966	17,000	12	17		
		1,005	14,984	17,018	TB-B 151712	TB-B 151717		
16	18	0,980	15,966	18,000	12	17		
		1,005	15,984	18,018	TB-B 161812	TB-B 161817		
18	20	0,980	17,966	20,000	10	12	17	22
		1,005	17,984	20,021	TB-B 182010	TB-B 182012	TB-B 182017	TB-B 182022
20	23	1,475	19,959	23,000	11,5	16,5	11,5	
		1,505	19,980	23,021	TB-B 2023 11,5	TB-B 2023 16,5	TB-B 2023 11,5	
25	28	1,475	24,959	28,000	16,5	21,5		
		1,505	24,980	28,021	TB-B 2528 16,5	TB-B 2528 21,5		
30	34	1,970	29,959	34,000	16	26		
		2,005	29,980	34,025	TB-B 303416	TB-B 303426		
35	39	1,970	34,950	39,000	16	26		
		2,005	34,975	39,025	TB-B 353916	TB-B 353926		
40	44	1,970	39,950	44,000	16	26		
		2,005	39,975	44,025	TB-B 404416	TB-B 404426		
45	50	2,460	44,950	50,000	26	42		
		2,505	44,975	50,025	TB-B 455026	TB-B 455042		
50	55	2,460	49,950	55,000	42			
		2,505	49,975	55,030	TB-B 505542			
55	60	2,460	54,940	60,000	42			
		2,505	54,970	60,030	TB-B 556042			
60	65	2,460	59,940	65,000	42			
		2,505	59,970	65,030	TB-B 606542			